

### **Installing the Articulating Arm for the Artiglio 50**

Tools needed:

3MM ALLEN KEY

4MM ALLEN KEY

5MM ALLEN KEY

6MM ALLEN KEY

SIDE CUTTERS

7MM WRENCH OR SOCKET

8MM WRENCH OR SOCKET

10MM WRENCH OR SOCKET

13MM WRENCH OR SOCKET

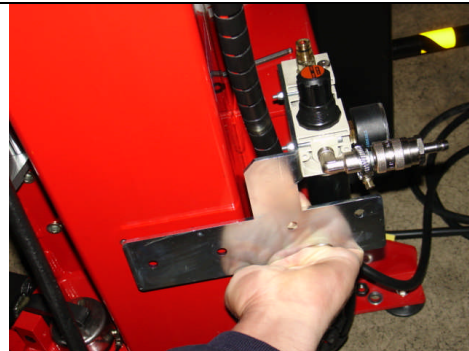
17MM WRENCH

17MM SOCKET

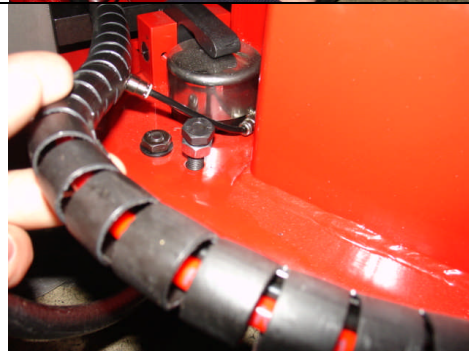
EXTENSION FOR SOCKET

24MM SOCKET OR WRENCH

Disassemble the Filter/ Lubricator from the machine including the bracket

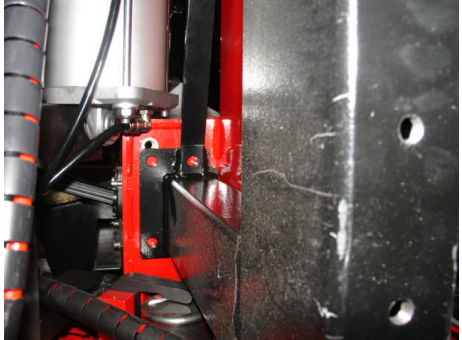

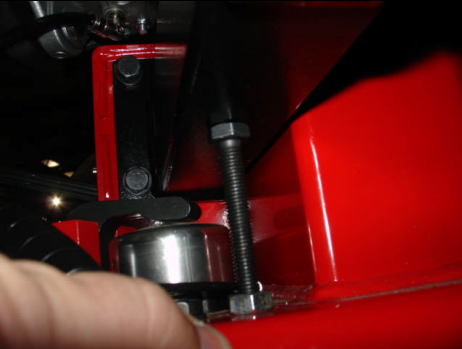
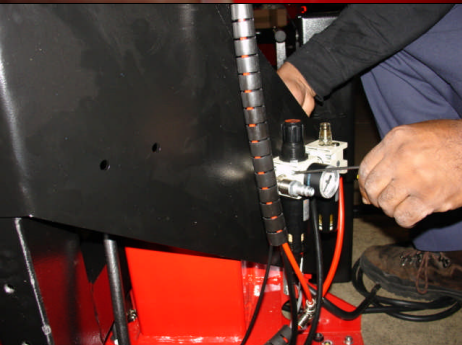



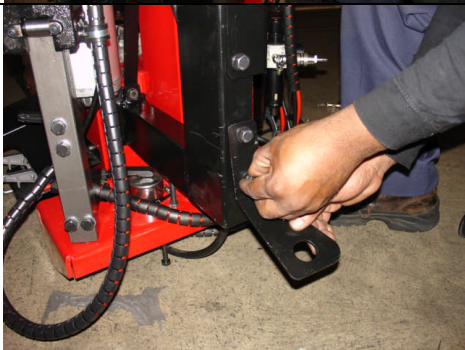
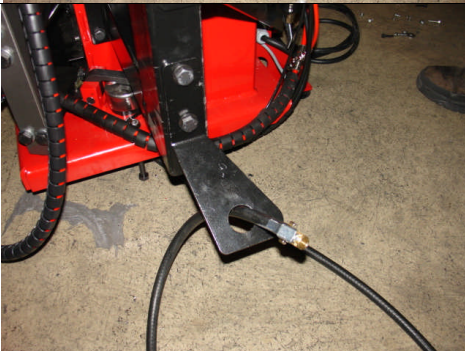
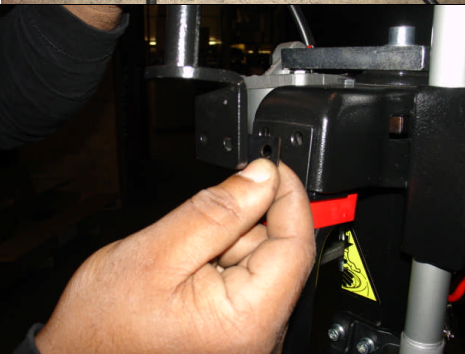
Place the long bolt in the hole at the back of the machine with the hex head facing up.

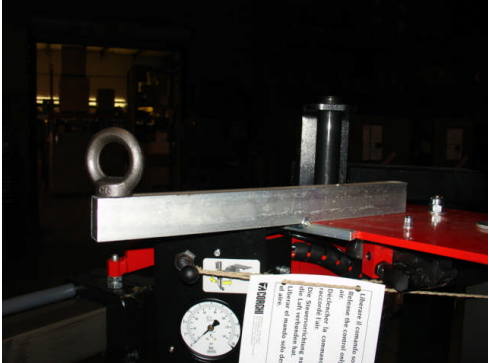

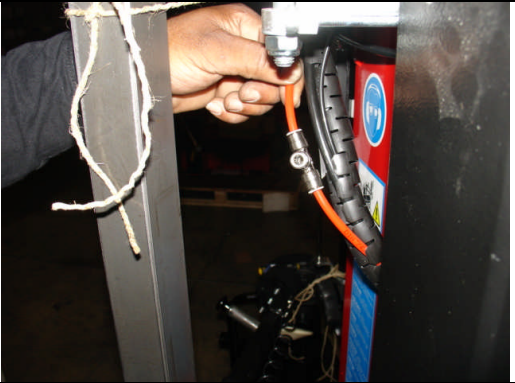



Attach the black support bracket to the side of the machine

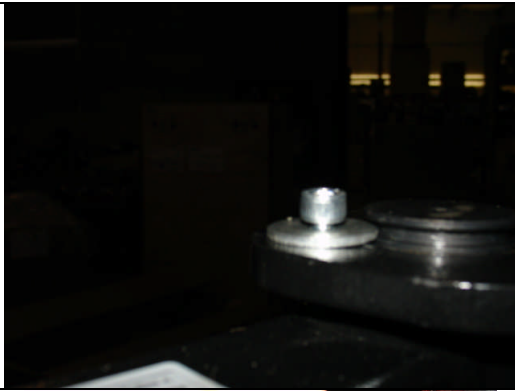


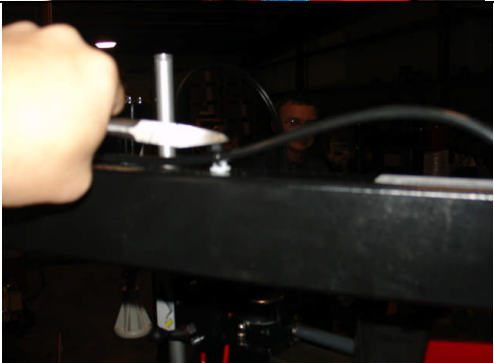





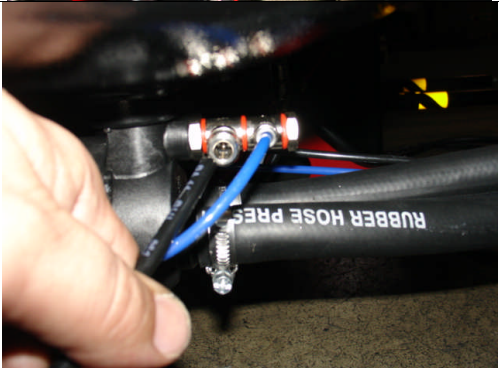
<p>Install the mount bracket to the machine with 3 bolts. One is longer than the others and should be placed in the top right hole.</p>	
<p>Attach the support bracket to the mounting bracket.</p>	
<p>Adjust the support stop screw so the hex head hits the bottom of the mounting bracket.</p>	
<p>Install the Filter/ Lubricator to the support bracket</p>	

<p>Install the accessory holders to the support bracket.</p>	
<p>Install the hose bracket to the bottom of the mounting bracket.</p>	
<p>The hose routes from the bottom through the bracket and then to the top red eyelet that is attached to the mast of the machine.</p>	
<p>Install the stop bracket to the front of the locking handle with 2 longer 6mm (5mm hex head) screws that come with the hardware kit.</p>	

<p>Take off the moving hook from the machine.</p>	
<p>Take the red hose out of the plastic conduit and cut it.</p>	
<p>Insert the t-fitting that is in the hardware kit</p>	
<p>Install the Articulating arm with at least one shim washer for the top and one for the bottom that comes in the hardware kit.</p>	



<p>After the pin in through the arm, place the thick washer and screw in the top of the bracket with the washer placed in the groove of the pin.</p>	
<p>Route the hose through the mounting hole where the hook was located.</p>	
<p>Insert the hose into the open port in the t-fitting</p>	
<p>Adjust the hose for the Articulating arm, synch down the tie strap and cut off.</p>	

<p>Attach the silver Articulating Arm keeper to the top of the machine.</p>	
<p>Attach the bead blaster head holder bracket</p>	
<p>Attach the bead blaster air tank to the support bracket</p>	
<p>Insert the black hose into the push fitting port located next to the 4mm blue hose (Note, the other side of the blast valve does have an open port that has threads in it. This port stays open)</p>	

Take one of the red hoses out of the 4 way connector, replace it with the small red hose that is in the Y fitting and then attach the red hot into the Y fitting.



Place the bead blaster head on the mounting bracket.

