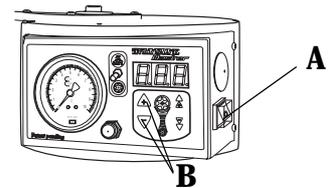


ARTIGLIO MASTER

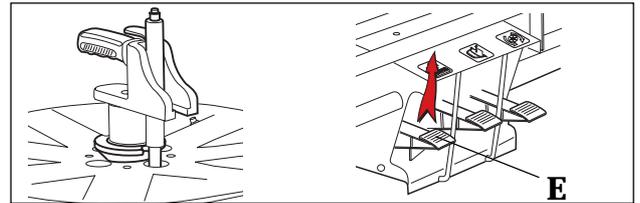
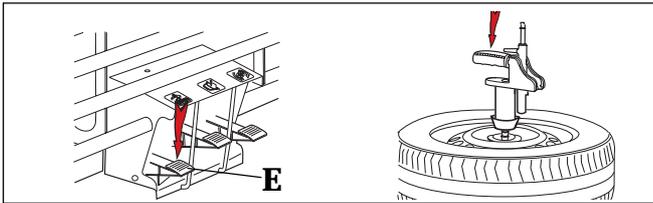
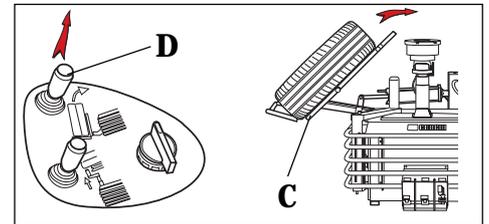
SWITCHING ON AND RESET

- Switch on the machine with master switch **A**.
- When ATT appears on the Display, reset with the keypad \triangle ∇ .



WHEEL LOADING AND CLAMPING

- Set rim diameter using keypad **B**.
- Load the wheel onto lift **C** and move control **D** up until the wheel is positioned on the turntable.
- Press pedal **E** and insert the locking pistol into the turntable device, checking the correct position of cone and anti-rotation pin.
- Release pedal **E**.



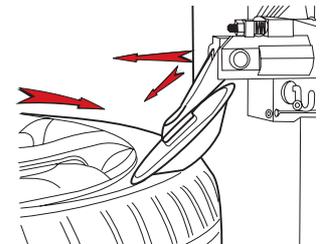
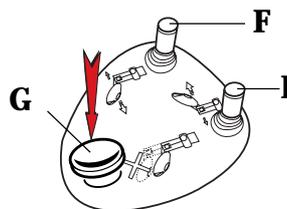
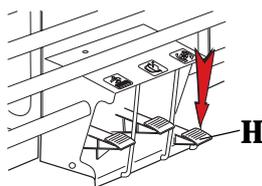
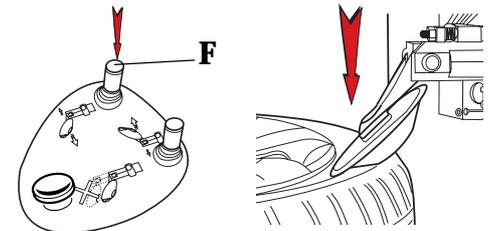
Important: For more informations related to the centering accessories see the "Wheel Centering Accessories" paper.

BEAD BREAKING

- Lower the upper bead breaker disk until it presses on the tyre, using control **F**.

Note: For low profile tires, if necessary, lower the upper bead breaker arm just of right of the rim valve.

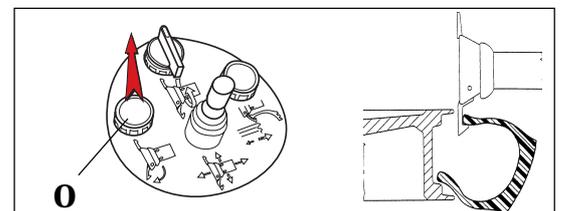
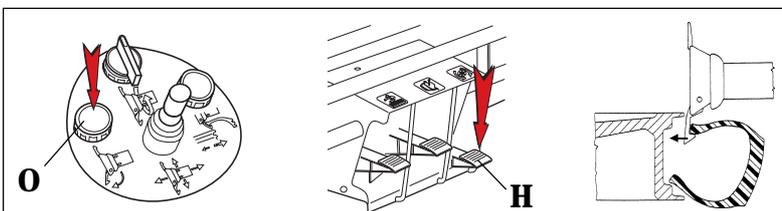
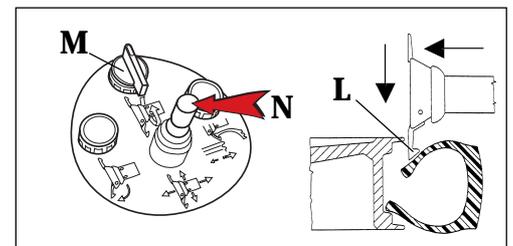
- Press pedal **H** to activate turntable rotation and press button **G**, continuing to lower the bead breaker disk until bead breaking has taken place, then lubricate while holding the button **G** down.



- Raise the bead breaker with control **F**, then release button **G**.
- Repeat the same operations for the lower sidewall, but using control **I** to operate the lower bead breaker disk.
- Lower the bead breaker all the way down.

UPPER BEAD DEMOUNTING

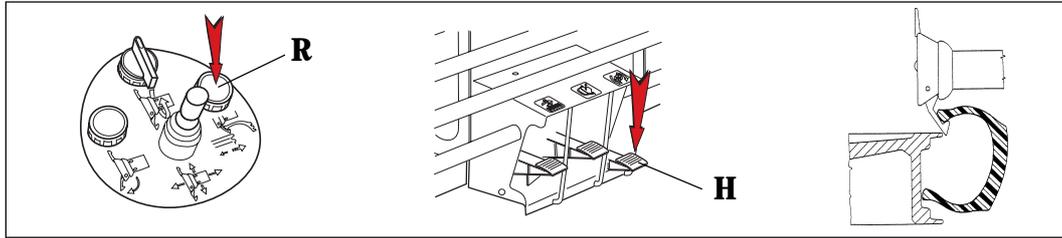
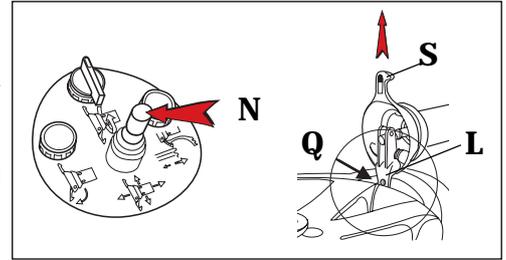
- Select M/D tool **L** with selector **M**, bring it towards the rim with control **N**.
- Lower the M/D tool **L** with control **N**.
- Fully depress button **O**, then pedal **H** until the bead is hooked.
- Release button **O**, then pedal **H**.



- With control **N** raise the M/D tool **L** until reference line **Q** appears.

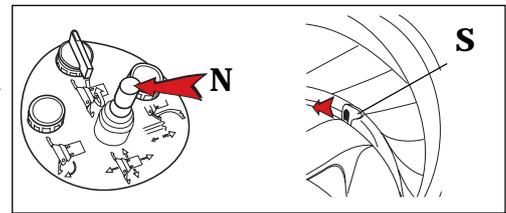
Note: For low profile tyres, if necessary, insert the bead pressing clamp at 180° from tool **L**.

- Fully depress button **R** then pedal **H** until demounting is completed, then release pedal **H** followed by button **R**.

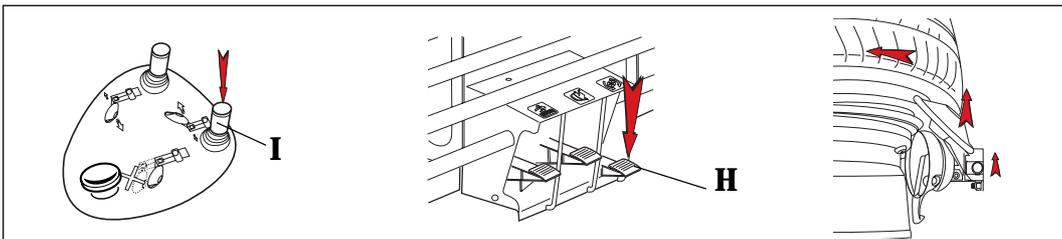


LOWER BEAD DEMOUNTING

- With control **N** bring the M/D tool **S** to the upper edge of rim, with the bead engaged, to the point at which the reference line appears.

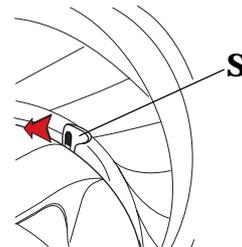


- Raise the lower bead breaker disk until it presses on the tyre, using control **I**, then press pedal **H** and continue to raise the bead breaker disk until the tyre is demounted.
- Lower the bead breaker all the way down.



LOWER BEAD MOUNTING

- Lubricate the lower bead.
- Position the tyre on the rim, engaging tool **S** (bead behind tool **S**).
- Press Pedal **H** until the lower bead is fully installed.

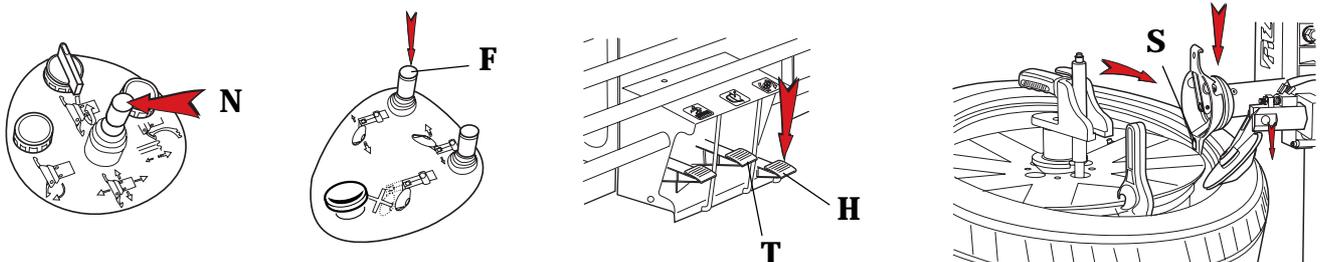


UPPER BEAD MOUNTING

- With control **N** bring M/D tool **S** into mounting position, observing the reference line.
- Lubricate the upper bead.
- With control **F** lower the upper bead breaker disk until it presses on the tyre.

Note: For low profile tyres, if necessary, use the bead pressing clamp to guide the upper bead into the drop center.

- Lightly press Pedal **H** until the upper bead is fully installed.



- Remove the tools from the wheel and inflate the tyre with pedal **T**.



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