



General Machine Maintenance for Rim Clamp Series

Always refer to your operator's manual or contact Corgi USA service department for any technical questions.

General maintenance should be performed at least monthly or more frequently based on usage.

- Under NO circumstance is your machine to be pressure washed. To clean your machine, only use mild detergents sprayed directly onto a rag.
- Keep table top free of any debris
- Use WD40 or equivalent (DO NOT use white lithium grease) to lube the following: table top slides, clamping jaw pivot points, bead breaker cylinder shaft, vertical hex shaft, turn table cylinder shaft, horizontal shaft (tilt tower only), horizontal hex shaft (for SP2000, SP2300, 4FD), bead pressing cylinder shaft (for BPT only)
- Grease the following using an all purpose shop grease: bead breaker arm pivot pin, vertical guide shaft (for PU1500, SP2000, and SP2300, 4FD), carriage guide rollers (SP2000, SP2300).
- Inspect air lines and gauges for kinks and cracks
- Ensure automatic oiler bowl is full and adjusted properly (Refer to operator's manual for proper procedure). Use non-detergent SAE20 air tool oil.

LIMITED WARRANTY

General Terms, Disclaimer & Limitation on Liability

Corgi USA expressly warrants its products will be free from defects in material and/or workmanship for the time period specified. Corgi USA must be informed in writing within 7 days after discovery of a defect. Corgi USA reserves the right to repair or replace a product at our discretion. Consumable products and accessories such as but not limited to; plastic protection parts, bead breaker pads, inflation hoses, and rollers, are not covered under this warranty.

This warranty does not cover any damage resulting from abuse or failure to perform any necessary maintenance (i.e. damage due to or resulting from, faulty installation, neglect, misuse, improper electrical connections or electrical surges, problems resulting from excessive water, contaminated air system, or pollutant of any nature, fire or freight damage).

Corgi USA's agreement to repair machines is expressly in lieu of all other warranties, express, implies or statutory, including any warranties for merchantability and fitness for a particular purpose. Corgi USA maximum liability shall be limited to the cost of the machine. In no event shall Corgi USA be responsible for owner's lost profits, goodwill or other incidental or consequential damages. Corgi USA is not responsible for equipment or accessories damages in shipment. Freight claims are to be made directly with the carrier. We will be more than happy to assist you with any questions regarding filing claims.

Corgi machines are warranted to be free of defects as follows:

Tire Changers:

Service Pro 122, Service Pro 322 – 2 year parts and 1 year labor

@120 – 6 months part only including transmission

NOTE: Rubber Pads, air lines, gauges, mount/demount heads, and swabs - 90 day warranty

Model: _____ **Serial Number:** _____ **Start date of warranty:** _____